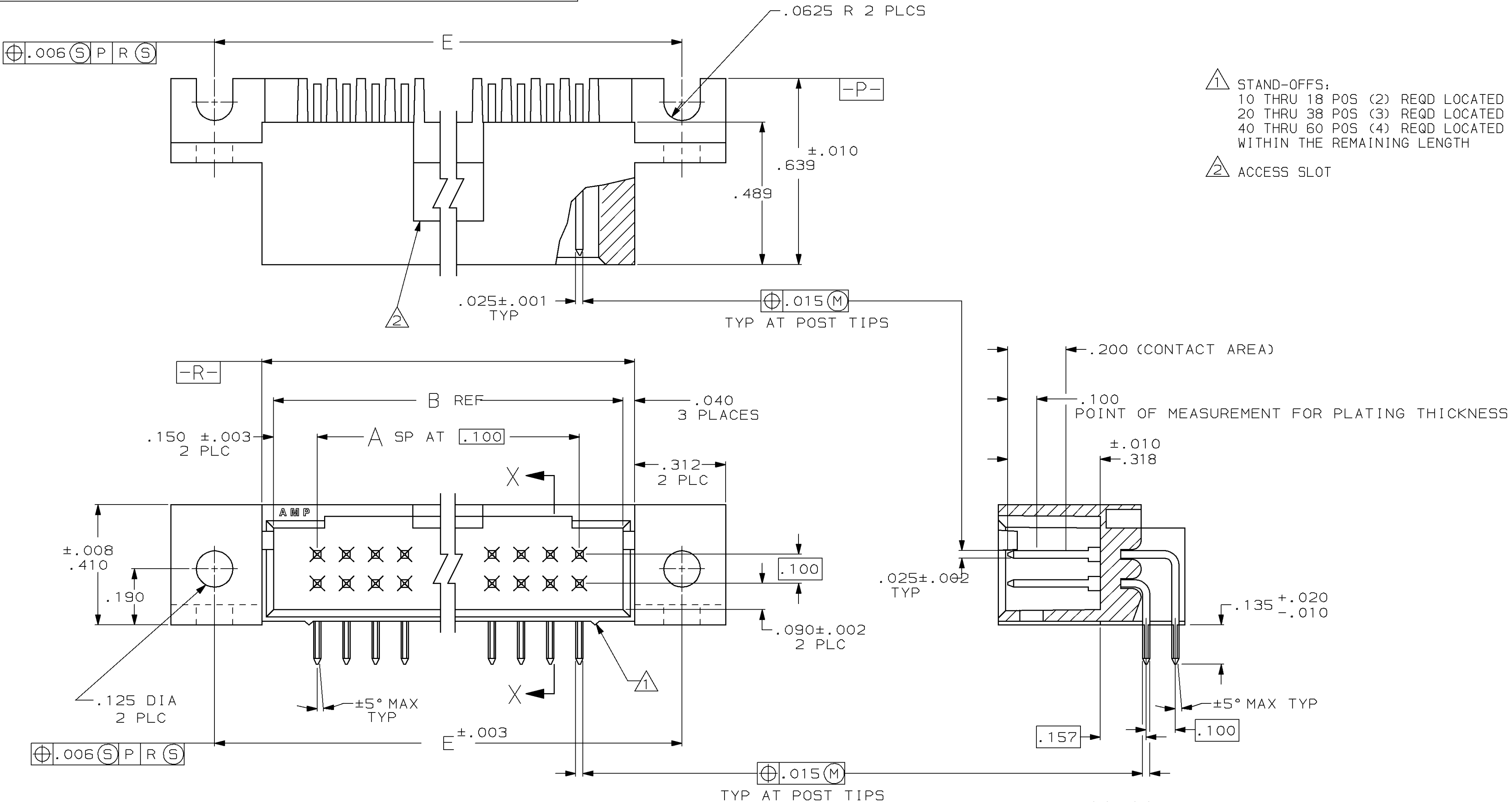
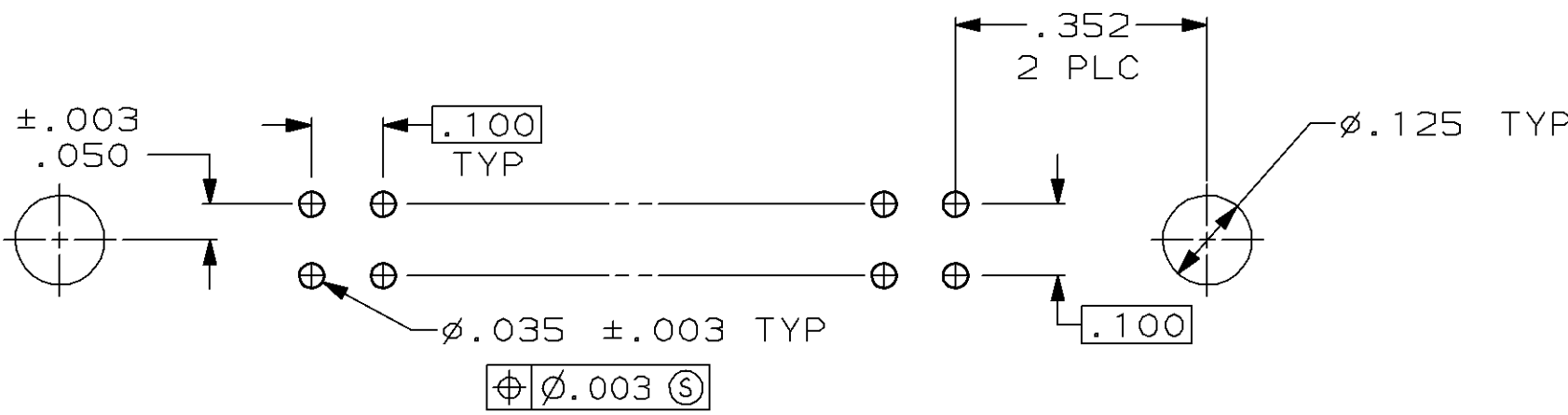


LOC AD	DIST 39	P	F	ZONE	LTR	REVISIONS		
						DESCRIPTION	DATE	APPD
					B	REDRAW ON CAD PER ECN AR2699	10-11-89	-
					C	REV LOC & DIST AD-4171	3-90	BF
					D	ECN AD-4707	08/02/90	KIH
					E	REV PER AD-5084	1-31-91	-
					F	REV PER AD-5161	1-31-91	-
					G	REV PER AD-5614	06/07/91	KIH
					H	E. 0010-0988-93	TH 12/14/95	AG
					J	REV PER 0310-0040-96	12-16-96	SAS
					K	REV PER 0010-0713-96	17-JAN-97	SAS
					L	REV PER 0310-0313-97	8-25-97	SAS

△ STAND-OFFS:
10 THRU 18 POS (2) REQD LOCATED AS SHOWN OUTBIARD OF END CIRCUITS
20 THRU 38 POS (3) REQD LOCATED OUTBOARD OF END CIRCUITS PLUS (1) CENTERED
40 THRU 60 POS (4) REQD LOCATED OUTBOARD OF END CIRCUITS WITH (2) EVENLY SPACED
WITHIN THE REMAINING LENGTH
△ ACCESS SLOT



OBSOLETE	3.504	3.204	2.490	.190	2.800	25	52	2-87813-3
	3.404	3.104	2.390	.190	2.700	24	50	2-87813-2
OBSOLETE	3.304	3.004	2.290	.190	2.600	23	48	2-87813-1
OBSOLETE	3.204	2.904	2.190	.190	2.500	22	46	2-87813-0
OBSOLETE	3.104	2.804	2.090	.190	2.400	21	44	1-87813-9
OBSOLETE	3.004	2.704	1.990	.190	2.300	20	42	1-87813-8
OBSOLETE	2.904	2.604	1.890	.190	2.200	19	40	1-87813-7
OBSOLETE	2.804	2.504	1.790	.190	2.100	18	38	1-87813-6
OBSOLETE	2.704	2.404	1.690	.190	2.000	17	36	1-87813-5
	2.604	2.304	1.590	.190	1.900	16	34	1-87813-4
OBSOLETE	2.504	2.204	1.490	.190	1.800	15	32	1-87813-3
OBSOLETE	2.404	2.104	1.390	.190	1.700	14	30	1-87813-2
OBSOLETE	2.304	2.004	1.290	.190	1.600	13	28	1-87813-1
OBSOLETE	2.204	1.904	1.190	.190	1.500	12	26	1-87813-0
OBSOLETE	2.104	1.804	1.090	.190	1.400	11	24	87813-9
OBSOLETE	2.004	1.704	.990	.190	1.300	10	22	87813-8
	1.904	1.604	.890	.190	1.200	9	20	87813-7
OBSOLETE	1.804	1.504	—	.490	1.100	8	18	87813-6
OBSOLETE	1.704	1.404	—	.390	1.000	7	16	87813-5
OBSOLETE	1.604	1.304	—	.390	.900	6	14	87813-4
OBSOLETE	1.504	1.204	—	.290	.800	5	12	87813-3
OBSOLETE	1.404	1.104	—	.290	.700	4	10	87813-2
OBSOLETE	1.304	1.004	—	.190	.600	3	8	87813-1



RECOMMENDED HOLE LAYOUT

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON : 2 PL DEC ±- 3 PL DEC ±.005 ANGLES ±- MATERIAL: HOUSING: FLAME RETARDANT THERMOPLASTIC, COLOR-BLACK POST: PHOS BRONZE FINISH: POST: .000030 GOLD IN CONTACT AREA, GOLD FLASH ON SOLDER AREA, ALL OVER .000050 NICKEL ON ENTIRE POST.	DR 10-11-89 J GALLUCCI	AMP AMP INCORPORATED Harrisburg, Pa. 17105	
	CHK 10-25-89 R. ELICKER		
	APPD 10-25-89 R. ELICKER	NAME HDR ASSY, MOD II, .025 SQ POST, RT ANGLE, SHROUDED, WITH MOUNTING EARS	
	APPD 10-25-89 FLINCHBAUGH PRODUCT SPEC	SIZE FSCM NO DRAWING NO	
APPLICATION SPEC		D 00779 87813	
WEIGHT		SCALE 4:1 SHEET 1 OF 1	